

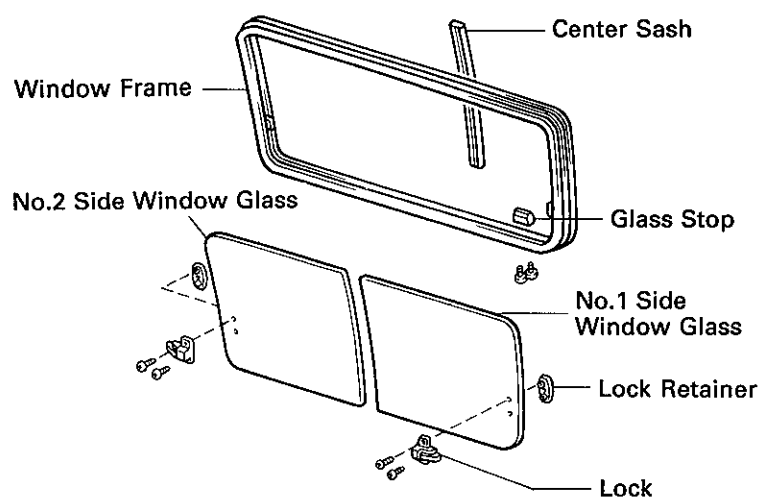
SIDE WINDOW GLASS

PREPARE ITEMS LISTED

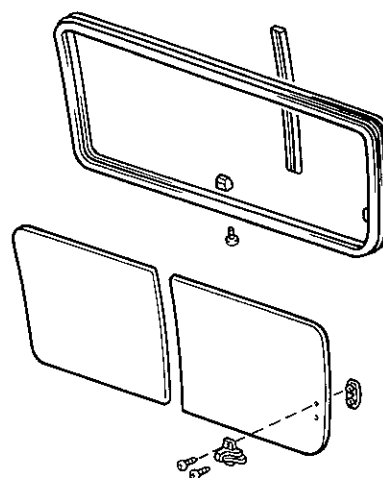
| Part Name | Part No. |
|--|-------------|
| Auto glass sealer (Three cement black) | 08833-00030 |

COMPONENTS

(Double Slide Type)



(Single Slide Type)

(Fixed Type)
Side Window Glass

Weatherstrip

(w/ Rear Heater)
Side Heater Cover
BoardRear Seat Outer Belt
440 (32, 43)(Norway and Australia)
Front Quarter Trim
Board(w/ Rear Heater)
Grille

kg-cm (ft-lb, N-m) : Specified torque

BO4745R

REMOVAL OF SIDE WINDOW GLASS

(See page BO-36)

Fixed Type

Remove the glass in the same manner as the windshield. (See step 5 on page BO-31)

Slide Type**1. REMOVE REAR SEAT OUTER BELT****2. (w/ Rear heater)****REMOVE SIDE HEATER COVER BOARD**

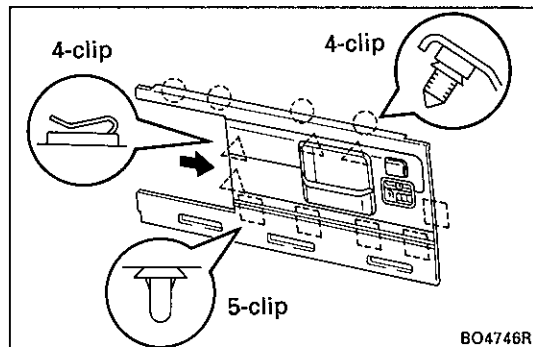
Remove two screws, the clips and the board.

3. (Norway and Australia)**REMOVE FRONT QUARTER TRIM BOARD**

(a) Remove six screws and the three grilles.

(b) Using a screwdriver, pry out the board.

(c) Pull the board forward to remove it.



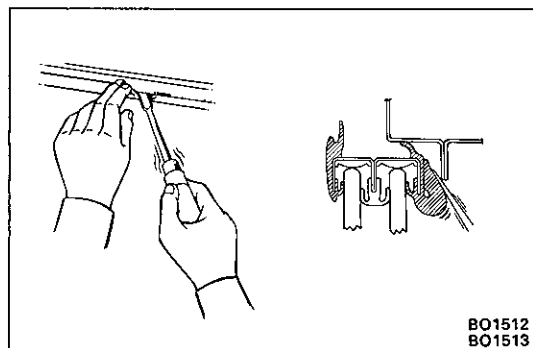
BO4746R

4. REMOVE SIDE WINDOW GLASS WITH WINDOW FRAME

(a) Using a screwdriver, push out the lip of the frame or weatherstrip from the room side.

HINT: Tape the screwdriver tip before use.

(b) Push on the glass with your hands from the room side to remove it.

BO1512
BO1513**DISASSEMBLY OF SIDE WINDOW GLASS (Slide Type)**

(See page BO-36)

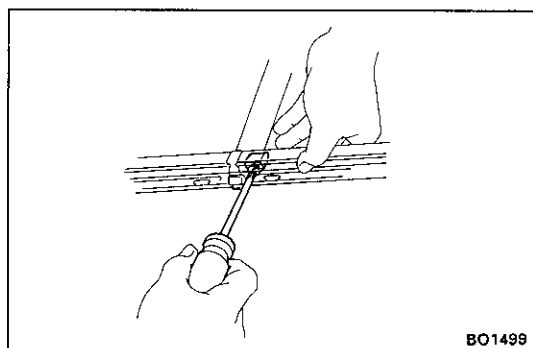
1. REMOVE GLASS STOP

(Single slide type)

Remove a screw and the stop.

(Double slide type)

Remove two screws and the stop.

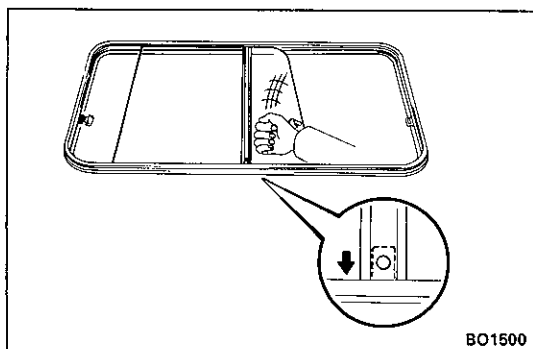


BO1499

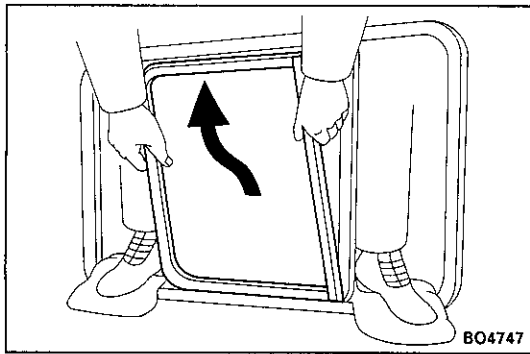
2. REMOVE GLASS

(a) Lightly tap the window frame with your hand, then remove the joining the frame with the center sash.

NOTICE: Do not deform the window frame.



BO1500



(b) Pull apart the sash and remove the glass.

3. REMOVE LOCK AND LOCK RETAINER

ASSEMBLY OF SIDE WINDOW GLASS (Slide Type)

(See page BO-36)

1. INSTALL LOCK AND LOCK RETAINER

2. INSTALL GLASS

Install the center sash and two glasses.

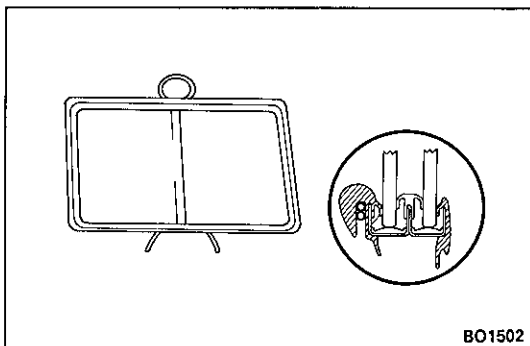
3. INSTALL GLASS STOP

INSTALLATION OF SIDE WINDOW GLASS

(See page BO-36)

Fixed Type

Install the glass in the same manner as the windshield.
(See step 3 on page BO-32)

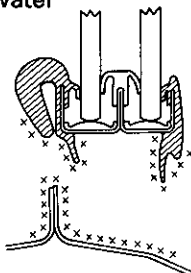


Slide Type

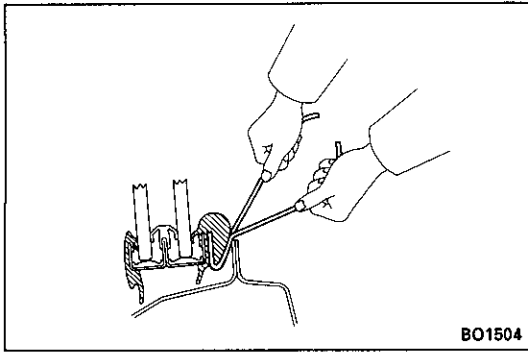
1. INSTALL SIDE WINDOW GLASS WITH WINDOW FRAME

(a) Install the working cord to the frame as shown.

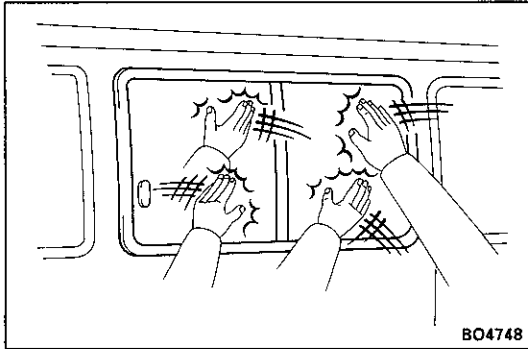
X: Soapy water



(b) Apply soapy water to the contact surface of the body and the weatherstrip lip.



- (c) Hold the glass in position on the body.
- (d) Install the glass by pulling the cord from the room side, while pushing on the outside of the weatherstrip with your open hand.



- (e) To snug the glass in place, tap from the outside with your open hand.

2. INSPECT FOR LEAKS AND REPAIR
(See step 7 on page BO-35)